



210 MIG WELDER

ITEM# 311	Processes	Input Power	Amperage Range	Wire Diameter Range	Rated Output	Plate Thickness Range	Weight	Dimensions
QUICK SPECS	MIG (GMAW)	230V	30-210A	.024" - .035"	130A@25% Duty Cycle	24 ga. - 3/8"	78 lbs.	19" x 9.5" x 16.5"
	Flux Cored (FCAW)							



Includes:

MIG gun with 10' lead
10' ground cable & clamp
Gas hose and regulator
15' input power cable

Applications:

Metal Fabrication
Maintenance & Repair
Automotive
Farm & Ranch

Reliable Technology:

Easy to use
Capacitors for smooth arc
Simple to adjust and use
Quality de-spooler

Warranty:

Protected under our industry leading

5/3/1
WARRANTY

FORNEY INDUSTRIES 5/3/1 WARRANTY:

- 5 years: Original main power rectifiers only to include SCRs, diodes and discrete rectifier modules, transformers, stabilizers and reactors.
- 3 years: Drive systems, PC boards, motors, switches and controls.
- 1 year: MIG guns, relays, contractors and regulators, plasma cutting torches, and accessories.



DUTY CYCLE	AMPS
10%	210A
25%	130A
100%	65A

FEATURES AND BENEFITS:

- **Ease of Use**
Quick Connect Torch with Tweco® style consumables
- **Better wire feeding**
Upgraded cast aluminum wire drive system
Dual geared idler and drive roll with better de-spooler
- **Improved Design**
Integrated feet
Torch wrap for cable organization
Torch with built in strain relief which extends cable life
- **Larger Work Envelope**
10' torch and 15' power cord increase the work area
- **Versatility**
Spool Gun capable for welding aluminum

P-10807

Contact us at www.forneyind.com or Customer Service at 1-800-521-6038
Got Questions? Visit askforney.com





INCLUDES	
ITEM#	DESCRIPTION
-	10' Ground Clamp & Cable (<i>Attached to machine</i>)
85662	Regulator
85663	Gas Hose
84095	10' Premium MIG Gun (<i>Post 2015 machine</i>)
85508	10' Premium MIG Gun (<i>Pre 2015 machine</i>)

MIG GUN CONSUMABLES		
	ITEM# 84095 MIG GUN	ITEM# 85508 MIG GUN
Description	ITEM#	ITEM#
Diffuser (51)	NA	85339
Diffuser (52)	85341	NA
Diffuser (52-FN)*	85343	NA
Insulator (32)*	120036	NA
Nozzle (1/2")	85334	85336
Nozzle (5/8")	85335	85337
Nozzle (1/2")*	85329	NA
Contact Tip (.023")	60174	60170
Contact Tip (.030")	60179	60171
Contact Tip (.035")	60175	60172
Contact Tip (.045")	60168	60173

*All three must be used together.

ALSO AVAILABLE	
ITEM#	DESCRIPTION
37030	Anti-Spatter Spray
37031	Nozzle Gel
85620	<i>SpoolPRO Horner™ SG250</i>
85650	<i>250A Multi-Machine Spool Gun</i>
85653	<i>Spool Gun</i>
85652*	<i>Spool Gun with Quick Disconnect</i>

*Only available on pre-2015 machines

USE WITH FORNEY® CONSUMABLES		
ITEM#	DESCRIPTION	QUANTITY
60170	Contact Tips .023"	4
60171	Contact Tips .030"	4
60172	Contact Tips .035"	4
85336	Welding Nozzle 1/2"	1
85337	Welding Nozzle 5/8"	1
85339	Diffuser	1
42290	Mild Steel MIG Wire .023" 2lb	1
42291	Mild Steel MIG Wire .030" 2lb	1
42292	Mild Steel MIG Wire .035" 2lb	1
42285	Mild Steel MIG Wire .023" 10lb	1
42286	Mild Steel MIG Wire .030" 10lb	1
42287	Mild Steel MIG Wire .035" 10lb	1
42300	Flux-Core MIG Wire .030", 2lb	1
42302	Flux-Core MIG Wire .035", 2lb	1
42301	Flux-Core MIG Wire .030", 10lb	1
42303	Flux-Core MIG Wire .035", 10lb	1

P-10807